



Lecol PVAC Adhesive

Technical Data Sheet

Water-based Dispersion PVAC Adhesive

Product description

General

Lecol PVAC glue is a water-based dispersion glue which guarantees a durable adhesion.

Properties

Lecol PVAC glue is a quick polyvinylacetate based glue and has a high shear strength. Lecol PVAC glue corresponds to the requirements of Class Norm EN 204.

Technical Data

Viscosity:	approx. 15.000 mPas (Brookfield RVT Sp 6, 10 rpm)
Thinner:	Ready for use. (can be mixed with water). The tools can be cleaned with water, dried glue with acetone.
Consumption:	approx. 120 - 200 gr/m ²
Packaging:	box containing 20 bottles, 500 gr/bottle.
Open time:	approx. 5 -7 minutes. The glue must dry for at least 12 hours.
Storage:	Do not use at a temperature below +10°C, Do not store below +5°C, Protect from frost. Shelf life approx 6 months..

Application

Especially suitable for glueing laminate and floor elements.

The glue should applied at room temperature (20 °C) to the groove from end to end. Press the panels together firmly to ensure a tight fit. Use a wooden block to prevent damage to the tongue.

The open time of Lecol PVAC glue is approx 5-7 minutes, depending on the temperature. The average drying time of the glue is about 30 minutes. Excess glue should be removed immediately with a towel, before it dries.

Open containers should be resealed immediately and stored correctly

Important

Keep away from children.

This technical data sheet has been based on many years of experience and research. Nevertheless we cannot be hold responsible for the manufactured work according to this recommendation, as eventual result is stipulated factors which fall outside our appraisal. We recommend you in any case carrying out own tests to examine of this product is suitable for the work you manufacture.



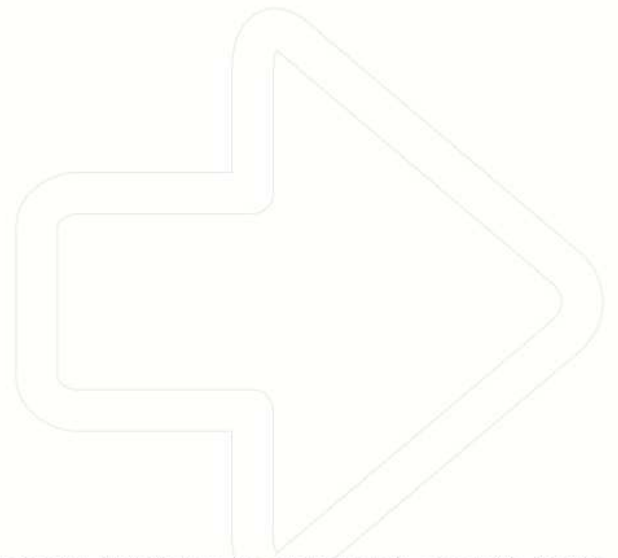
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Special Remarks

This technical datasheet supersedes all previous datasheets for this product.

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